





Signal Mill Proposal

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Angelina Cruse, Anna Gorman, Ali Husain, Wyatt La Fave

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Introduction

Client: The Bureau of Land Management (BLM)

Background: Signal Mill was a stamp mill used to process ores from the McCracken mine.

Project Purpose: To provide the BLM with a Preliminary Assessment/Site Investigation (PA/SI) report, the first step of the Comprehensive Environmental Response, Compensation, and Liability Act (CERCLA) process to remediate Signal Mill [1].



Figure 1. Signal Mill [2]

Location

Signal Mill is located in Arizona, approximately 69 miles southeast of Kingman and 145 miles northwest of Phoenix.



Figure 2. Signal Mill Site in Arizona [3]



Figure 3. Signal Mill Site Overview [3]





Background Contaminants

- An investigation by the BLM in April 2018 showed the results of 10 X-Ray Fluorescence (XRF) samples
- Contaminants found: Lead, Arsenic, Mercury, Zinc, Manganese, Vanadium, Barium, Argon, Tin



Figure 4. Signal Mill sampling locations April, 2018 [1]

Scope

1.0 Work Plan

1.1 Sampling and Analysis Plan (SAP)1.2 Health and Safety Plan (HASP)

2.0 Field Sampling

January 18 - 20, 2019

3.0 Analysis

3.1 Drying and Sieve Analysis
3.2 X-Ray Fluorescence (XRF) Analysis
3.3 Acid Digestion
3.4 Flame Atomic Adsorption
Spectroscopy (FAAS) (Subcontracted)
3.5 XRF and FAAS Correlation

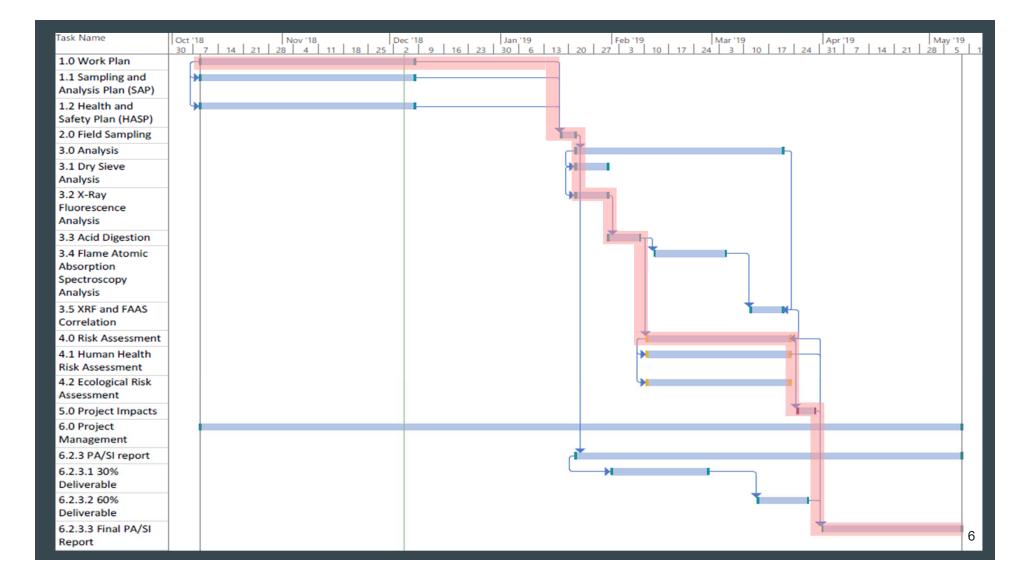
4.0 Risk Assessment

4.1 Human Health 4.2 Environmental

5.0 Project Impacts

6.0 Project Management

6.1 Project Coordination6.2 Project Deliverables



Staffing

Table 1. Task matrix

Task	SENG Hours	ENG Hours	EIT Hours	LAB Hours
1.0 Work Plan	8	24	24	0
1.1 Sampling and Analysis Plan (SAP)	4	12	12	0
1.2 Health and Safety Plan (HASP)	4	12	12	0
2.0 Sampling	2	23	23	0
3.0 Analysis	2	23	23	120
4.0 Risk Assessment	16	48	40	0
5.0 Project Impacts	2	4	2	0
6.0 Project Management	142	116	78	16
Sum (Hours)	172	238	190	136
Total Hours	736			

SENG: Senior Engineer				
ENG: Engineer				
EIT: Engineer in Training				
LAB: Lab Technician				

Cost of Engineering Services

Table 2. Cost Breakdown By Category

Line Item	Classification	Quantity	Rate	Cost	Total Cost	
1.0 Personnel	SENG	172 hr	\$147	\$25,284	\$57,064	
	ENG	238 hr	\$76	\$18,088		
	LAB	136 hr	\$42	\$5,712		
	EIT	190 hr	\$42	\$7,980		
2.0 Travel	Gas	506 mi	\$0.38/mi	\$192	\$1,728	
	Per Diem	6 ppl x 3 day	\$41/day	\$738		
	Vehicle	4 day	\$60/day	\$240		
	Hotel	3 room x 2 night	\$93/night	\$558		
3.0 Supplies	Lab and Sampling Supplies	100 sample	\$115/sample	\$11,500	\$17,845	
	PPE	6 ppl	\$20/person	\$120		
	ENE Lab Rental	15 day	\$415/day	\$6,225		
4.0 Subcontract	Arsenic Test	20 sample	\$50/sample	\$1,000	\$2,150	
	FAAS Test	20 sample	\$55/sample	\$1,100		
	Shipping	1 batch	\$50/batch	\$50		
5.0 Total Project Cost					\$78,787	

References

[1] Bureau of Land Management, "Signal Mill Site Summary," Bureau of Land Management, 2018.

[2] Bureau of Land Management, Signal Photos, Bureau of Land Management, 2018.

[3] "Arizona Map" GOOGLE EARTH, [Accessed: 05-Oct-2018]